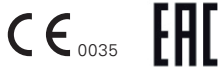


Hygienic 4100

Safety valve made of stainless steel, angle type, with stainless steel spring

→ Series Hygienic 4100



■ MATERIAL



■ SPECIFICATION



DN 40 – DN 100



–40°C to +200°C
depending on version



0,4 – 16 bar
depending on size,
valve pressure range and
operating temperature

■ SUITABLE FOR

Liquids	neutral and non-neutral	
Air, gases and vapours	neutral and non-neutral	
Steam		

■ EXAMPLES OF USE

For the protection of:

- processes, plants and containers in the food and pharmaceutical industry for air, neutral and non-neutral vapours and gases, steam and liquids
- food industry
- Dairy industry
- breweries and beverage industry
- pharmaceutical industry
- Cosmetic industry
- Medical technology
- Clean Service applications

■ FEATURES

- Smooth and faultless surface finish optimized for cleaning process
- Minimal dead space in inlet area and no gaps in the valve
- Exposed and rinsed o-ring seals
- Shape of valve body avoids forming of puddles in the valve after it has opened
- Suitable for CIP/SIP due to pneumatic lifting device
- Gap-free installation of seals in contact with the medium
- Surface roughness in the primary area $R_a < 0.75\mu m$
- Optional: electropolished and/or mechanically polished
- Moulded diaphragm for separating the product space from the springhousing
- Dead space ratio $L/D \sim 2,0$

For explanation see chapter 1.1 General information on the hygienic valves.
Definition of surface quality and options according to chapter 1.1 Table V-301.

■ APPROVALS

TÜV-Type test approval 24-1213	D/G, F
EU type examination	S/G, L
TR ZU 032/2013 - TR ZU 010/2011	D/G (S/G), F (L)
Requirements	
DIN EN ISO 4126-1	AD 2000 Data sheet A2
PED 2014/68/EU	VdTÜV Guideline SV 100
TRD 421	

■ MATERIALS

Component	Material	DIN EN	ASME
Body	Stainless steel	1.4404 / 1.4408	316L / CF8M
Inner parts, wetted	Stainless steel	1.4404	316L
Upper section, other inner parts	Stainless steel	1.4404 / 1.4408	316L / CF8M
Spring	Stainless steel	1.4310	302

m	Standard with diaphragm	for neutral and non-neutral media. Spring, moving parts and the environment are protected from being affected by the medium.
Parts which are difficult to clean in the guide, the spring housing and the spindle / disc combination are protected against soiling by elastomer diaphragm.		

■ MEDIUM

G	gaseous	Air, vapours, gases
f	liquid	The temperature of the medium under atmospheric pressure must not reach boiling point

■ TYPE OF LIFTING MECHANISM

P	Pneumatic lifting device
L	with lifting lever
0	without lifting device, standard for gastight version

■ AVAILABLE NOMINAL DIAMETERS AND CONNECTION SIZES

Nominal diameter DN		40	50	65	80	100
Inlet DN		40	50	65	80	100
Outlet DN	40	■				
	50		■			
	65			■		
	80				■	
	100					■

■ TYPE OF CONNECTION INLET / OUTLET

KLSDIN / KLS DIN	Standard	Clamp connection / Clamp connection	DIN 32676-A / DIN 32676-A	Pipe Standard DIN 11850-2 / 11866-A
KS1 / KS1		Taper nipple / Taper nipple	DIN 11851 / DIN 11851	Pipe Standard DIN 11850-2 / 11866-A
GS1 / GS1		Threaded ferrule connection / Threaded ferrule connection	DIN 11851 / DIN 11851	Pipe Standard DIN 11850-2 / 11866-A



■ SEALS / DIAPHRAGM

FKM	Fluorcarbon	Seals / diaphragms	FDA, USP	-20°C to +200°C
EPDM	Ethylene propylene diene	Seals / diaphragms	FDA, USP	-40°C to +170°C

■ NOMINAL DIAMETERS, CONNECTIONS, INSTALLATION DIMENSIONS

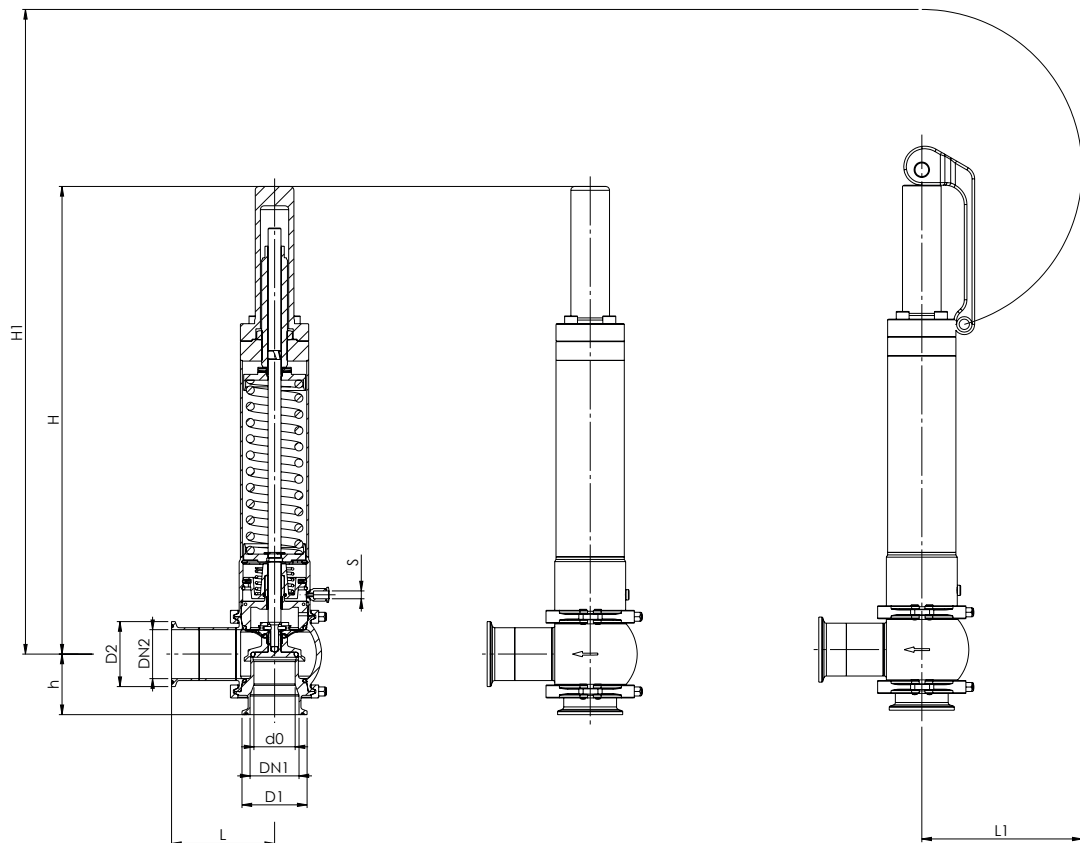
Series Hygienic 4100: Connection, installation dimensions, ranges of adjustment						
Nominal diameter	DN	40	50	65	80	100
Connection	Clamp connection according to DIN 32676					
Connection Inlet	DN1	40	50	65	80	100
Connection Outlet	DN2	40	50	65	80	100
Installation dimensions in mm	L	80	110	120	140	153
	L1 ³⁾	100	125	125	140	140
	h	47	61	69	80	92
	D1	50,5	64	91	106	119
	D2	50,5	64	91	106	119
	H ²⁾	354	502	510	570	586
	H1 ³⁾	503	714	722	781	840
	S	6	6	6	6	6
Compressed air connection in mm	S	6	6	6	6	6
Performance values	α_w /Kdr (F)	0,4	0,505 - 0,53	0,4 - 0,44	0,32	0,28 - 0,305
	α_w /Kdr (D/G) ¹⁾	0,52	0,64	0,51	0,47	0,35
	d0	32	38	50	66	81
Weight	kg ²⁾	3,1	9,3	9,9	14,8	27,1
	kg ³⁾	3,3	9,6	10,2	15,1	27,4
Range of adjustment (F)	bar	0,4 - 16	0,4 - 15	0,4 - 12,5	0,4 - 8,5	0,4 - 6
Range of adjustment (D/G)	bar	0,4 - 16	0,4 - 15	0,4 - 12,5	0,4 - 8,5	0,4 - 5

¹⁾Coefficient of flow for D/G valid for 3 bar or more, for smaller set pressures see values in capacity table.

²⁾Values for version without lifting or with pneumatic lifting device

³⁾Values for version with lifting lever

■ MAIN DIMENSIONS, INSTALLATION DIMENSIONS



Series	Valve version	Medium	Lifting device	Nominal diameter DN	Connection type		Connection type		Seal	Options	Set pressure	Quantity
					Inlet	Outlet	Inlet	Outlet				
4100	m	G	P	40	KLSDIN	KLSDIN	40	40	EPDM	P07	3,2	1
4100	m	F										
4100	m	G										
4100	m	F										
4100	m	G										

■ TECHNICAL FINISHES, VARIANTS, ACCESSORIES

S62	Inductive proximity sensor, fitted, for indication of valve position, including connection cable 5m ¹	☐
A05	Sealing wire / sealing on the fastening elements	☐
		☐

¹not available for version mGFL (with lifting lever)

■ PROPERTIES
DEFINITION OF SURFACE QUALITY AND OPTIONS ACCORDING TO CHAPTER 1.1 TABLE V-301

P01	Oil- and grease-free production	☐		☐
P05	Quality of surfaces in contact with media in inlet Ra <= 0,375	☐		☐
P07	Electropolished surfaces	☐		☐
P09	Surfaces mechanically and electropolished	☐		☐

■ CERTIFICATES / APPROVALS

C01	Factory certificate acc. DIN EN 10204 2.2 (WKZ 2.2)	☐	C06	ATEX evaluation acc. to 2014/34/EU	☐
C02	Test certificate acc. DIN EN 10204 3.1 (WPZ 3.1)	☐	C07	SIL evaluation relating to IEC 61508-2	☐
C03	Material test certificate acc. DIN EN 10204 3.1 (MPZ 3.1) (pressure retaining part)	☐	C09	Seat tightness test with helium, leak detection method under vacuum incl. Factory Inspection Certificate 3.1 acc. to DIN EN 10204	☐
C04	TÜV/DEKRA individual inspection acc. EN 10204 3.2 (TÜV/DEKRA-APZ)	☐	C10	Certificate of oil- and grease free production	☐
C05-1	Sealing material Manufacturer certification (FDA, USP,...), Please indicate description of certificate: _____	☐			☐

■ ADMISSIONS / ACCREDITATIONS

AA1	EC Type examination acc. to Directive 2014/68/EU	☐	AL	Individual inspection by notified body inspector – (body to be indicated): _____	☐
AA2	TÜV component test acc. to VdTÜV specification sheet SV 100	☐			☐
AA4	EAC - certificate/declaration with passport for the valve and laser marking of the valve	☐			☐

■ ENQUIRY

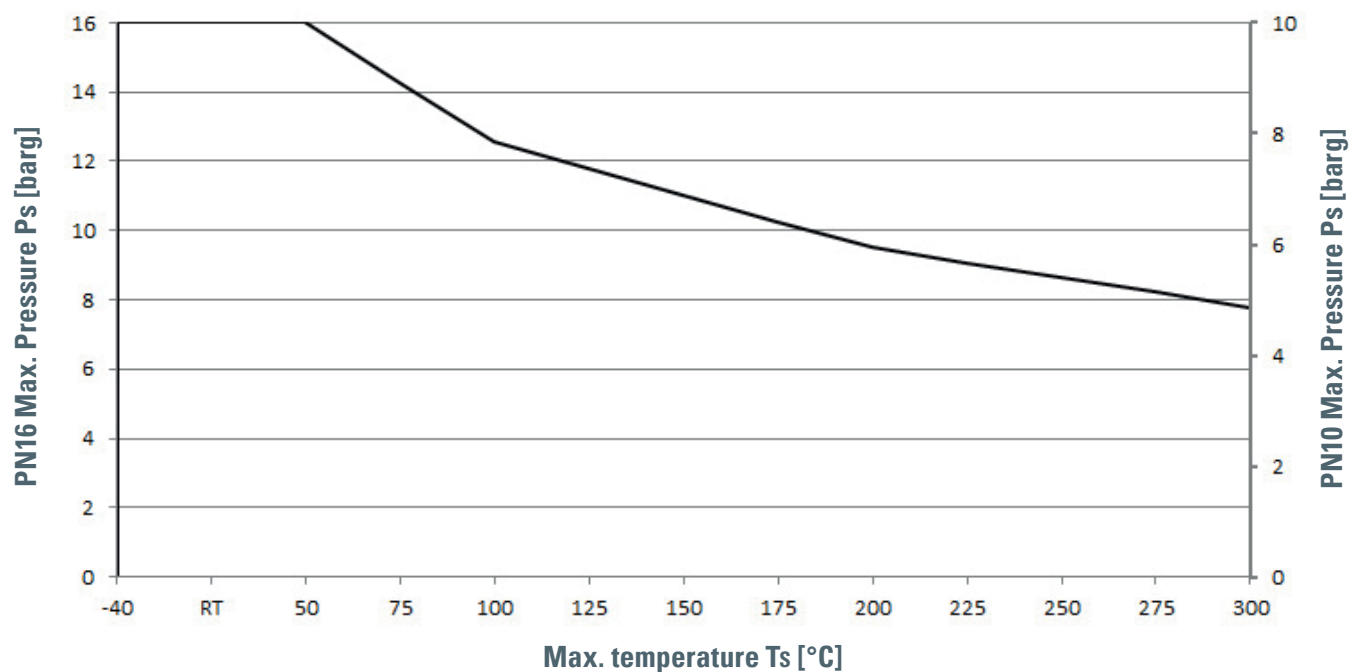
Copy and send to: order@goetze.de.

Series Hygienic 4100: Blowing-off rates at 10% above set pressure										
Nominal diameter DN		40			50			65		
		d ₀ = 32 mm			d ₀ = 38 mm			d ₀ = 50 mm		
Set pressure bar (g)		I	II	III	I	II	III	I	II	III
Air I Nm³/h	0,4	322,6	266,0	11,4	554,8	457,5	21,4	743,4	613,1	30,7
	0,7	433,7	348,0	14,5	743,5	596,7	27,2	1002,2	804,3	39,0
	1,0	541,3	431,0	17,1	925,8	737,0	31,9	1251,3	996,2	45,9
	1,5	726,7	574,3	21,0	1240,0	980,0	39,2	1692,6	1337,7	56,3
	2,0	903,9	710,1	24,2	1546,8	1215,3	45,3	2121,0	1666,4	65,1
	2,5	1064,4	832,2	27,1	1834,4	1434,3	50,7	2523,2	1972,8	71,2
	3,0	1226,4	954,9	29,7	2128,4	1657,4	54,0	2936,5	2286,6	78,0
Steam II kg/h	3,5	1383,2	1073,2	32,1	2400,7	1862,7	58,3	3312,0	2569,8	82,3
	4,0	1540,1	1191,3	34,3	2672,9	2067,6	61,1	3687,6	2852,5	88,0
Water III m³/h	4,5	1696,9	1309,0	36,4	2945,2	2271,9	64,8	4063,2	3134,4	93,4
	5,0	1853,8	1426,6	38,4	3217,4	2475,9	68,4	4438,8	3415,9	98,4
	5,5	2010,7	1543,9	40,3	3489,6	2679,5	71,7	4814,4	3696,7	103,2
	6,0	2167,5	1660,9	42,1	3761,9	2882,6	74,9	5190,0	3977,0	102,7
	6,5	2324,4	1778,1	43,8	4034,1	3086,0	78,0	5565,6	4257,5	106,9
	7,0	2481,2	1895,1	45,4	4306,4	3289,2	80,9	5941,2	4537,9	111,0
	7,5	2638,1	2012,0	47,0	4578,6	3492,0	83,8	6316,8	4817,7	114,9
	8,0	2795,0	2128,7	48,6	4850,9	3694,5	86,5	6692,4	5097,0	124,6
	8,5	2951,8	2245,3	50,1	5123,1	3896,9	89,2	7068,0	5376,3	128,4
	9,0	3108,7	2361,8	51,5	5395,3	4099,1	91,8	7443,6	5655,3	132,1
	9,5	3265,5	2478,5	53,0	5667,6	4301,5	94,3	7819,2	5934,5	135,8
10,0	3422,4	2594,9	54,3	5939,8	4503,7	96,7	8194,8	6213,5	139,3	
11,0	3736,1	2828,2	57,0	6484,3	4908,5	103,5	8945,9	6771,9	146,1	
12,0	4049,8	3060,9	59,5	7028,8	5312,4	108,1	9697,1	7329,2	152,6	
12,5	4206,7	3176,9	60,8	7301,0	5513,8	110,3	10072,7	7607,0	155,8	
13,0	4363,5	3293,3	62,0	7573,3	5715,7	112,5				
14,0	4677,3	3526,7	64,3	8117,8	6120,8	116,7				
15,0	4991,0	3760,0	66,6	8662,2	6525,8	120,8				
16,0	5304,7	3992,4	68,7							

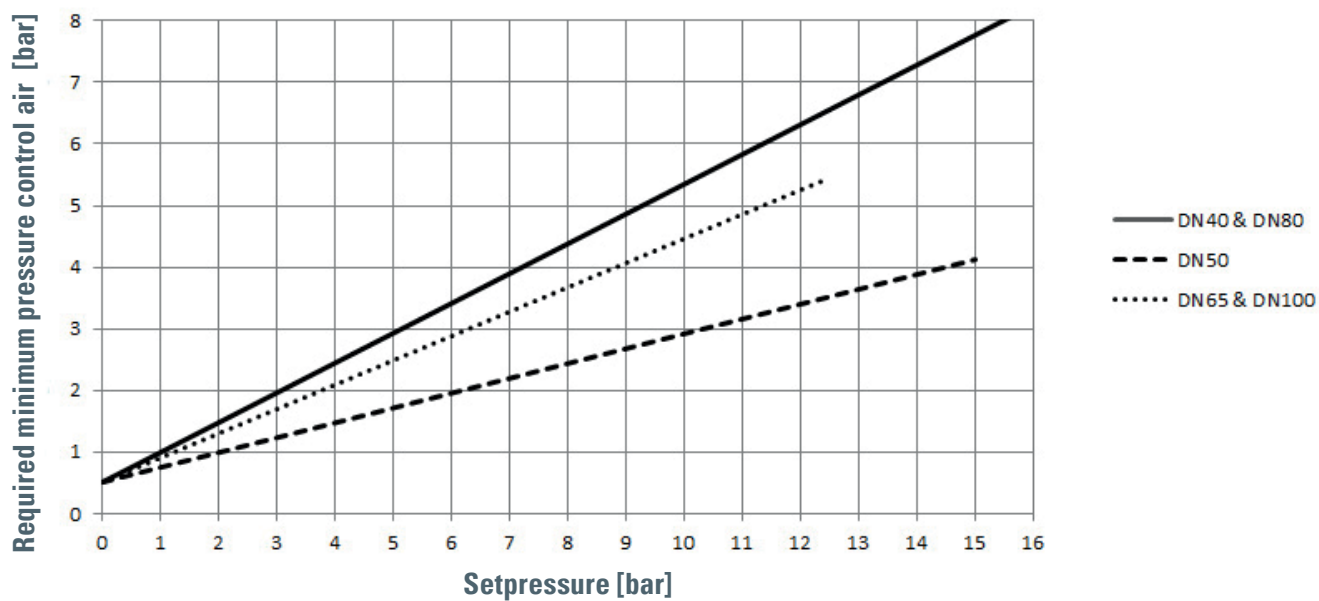
CONTINUE – Series Hygienic 4100: Blowing-off rates at 10% above set pressure							
Nominal diameter DN		80			100		
		d ₀ = 66 mm			d ₀ = 81 mm		
Set pressure bar (g)		I	II	III	I	II	III
Air I Nm³/h	0,4	1104,6	910,9	40,1	1346,1	1110,1	55,9
	0,7	1498,8	1202,9	51,0	1796,6	1441,8	71,0
	1,0	1861,8	1482,2	60,0	2236,0	1780,2	83,5
	1,5	2534,9	2003,4	73,6	3045,1	2406,6	102,5
	2,0	3210,3	2522,3	85,1	3823,3	3003,9	118,4
	2,5	3937,1	3078,3	95,2	4546,4	3554,6	132,5
	3,0	4715,2	3671,6	104,3	5288,7	4118,2	145,2
Steam II kg/h	3,5	5318,3	4126,5	112,7	5965,2	4628,4	149,2
	4,0	5921,4	4580,4	120,5	6641,7	5137,5	159,5
	4,5	6524,5	5033,0	127,8	7318,1	5645,2	177,9
Water III m³/h	5,0	7127,6	5485,0	134,8	7994,6	6152,1	172,2
	5,5	7730,7	5936,0	141,4			180,6
	6,0	8333,8	6386,0	147,7			188,7
	6,5	8936,9	6836,5	153,7			
	7,0	9540,0	7286,6	159,5			
	7,5	10143,1	7736,0	165,1			
	8,0	10746,2	8184,5	170,5			
	8,5	11349,3	8632,9	170,5			

Pressure-/ temperature rating

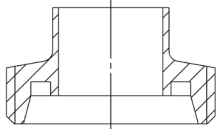
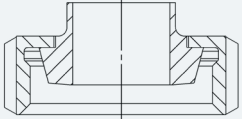
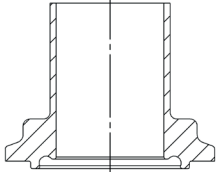
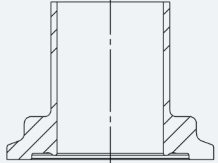
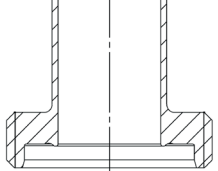
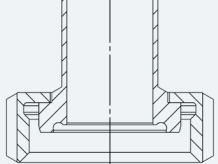
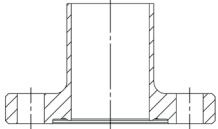
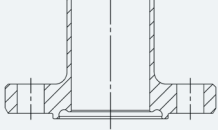
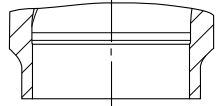
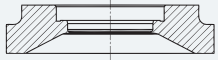
PN10 / PN16 | Material: 1.4408 / 1.4404 / 1.4435



Control air pneumatic lifting device (max. 8 bar)



HYGIENIC AND ASEPTIC CONNECTIONS

Connection type	Drawing	Description	Standard	Pipe standard	400	400.5	4000	4020	4100	4040	4060
KLSDIN KLSISO KLSASME KLSIX		Clamp connection Clamp connection Clamp connection Clamp connection	DIN 32676-A DIN 32676-B DIN 32676-C ISO 2852	Pipe standard DIN 11850-2 / 11866-A Pipe standard DIN EN ISO 1127 / DIN 11866-B Pipe standard BS 4825-1 / DIN 11866-C Pipe standard ISO 2037			X			X	X
GS1		Threaded ferrule connection	DIN 11851-SC	Pipe standard DIN 11850-2 / 11866-A			X			X	X
KS1		Taper nipple with groove cap nut	DIN 11851-SD	Pipe standard DIN 11850-2 / 11866-A			X			X	X
A-NKS1 A-NKS2 A-NKS3		Aseptic groove clamp connection Aseptic groove clamp connection Aseptic groove clamp connection	DIN 11864-3-NKS DIN 11864-3-NKS DIN 11864-3-NKS	Pipe standard DIN 11850-2 / DIN 11866-A Pipe standard DIN EN ISO 1127 / DIN 11866-B Pipe standard BS 4825-1 / DIN 11866-C			X			X	X
A-BKS1 A-BKS2 A-BKS3		Aseptic collar clamp connection Aseptic collar clamp connection Aseptic collar clamp connection	DIN 11864-3-BKS DIN 11864-3-BKS DIN 11864-3-BKS	Pipe standard DIN 11850-2 / DIN 11866-A Pipe standard DIN EN ISO 1127 / DIN 11866-B Pipe standard BS 4825-1 / DIN 11866-C			X			X	X
A-GS1 A-GS2 A-GS3		Aseptic threaded ferrule connection Aseptic threaded ferrule connection Aseptic threaded ferrule connection	DIN 11864-1-GS DIN 11864-1-GS DIN 11864-1-GS	Pipe standard DIN 11850-2 / DIN 11866-A Pipe standard DIN EN ISO 1127 / DIN 11866-B Pipe standard BS 4825-1 / DIN 11866-C			X			X	X
A-KS1 A-KS2 A-KS3		Aseptic collar connection with groove cap nut Aseptic collar connection with groove cap nut Aseptic collar connection with groove cap nut	DIN 11864-1-BS DIN 11864-1-BS DIN 11864-1-BS	Pipe standard DIN 11850-2 / DIN 11866-A Pipe standard DIN EN ISO 1127 / DIN 11866-B Pipe standard BS 4825-1 / DIN 11866-C			X			X	X
A-BF1 A-BF2 A-BF3		Aseptic flanged connection Aseptic flanged connection Aseptic flanged connection	DIN 11864-2-BF DIN 11864-2-BF DIN 11864-2-BF	Pipe standard DIN 11850-2 / DIN 11866-A Pipe standard DIN EN ISO 1127 / DIN 11866-B Pipe standard BS 4825-1 / DIN 11866-C			X			X	X
A-NF1 A-NF2 A-NF3		Aseptic grooved flanged connection Aseptic grooved flanged connection Aseptic grooved flanged connection	DIN 11864-2-NF DIN 11864-2-NF DIN 11864-2-NF	Pipe standard DIN 11850-2 / DIN 11866-A Pipe standard DIN EN ISO 1127 / DIN 11866-B Pipe standard BS 4825-1 / DIN 11866-C			X			X	X
SE4 SE5 SE6		Butt weld Butt weld Butt weld		Pipe standard DIN 11850-2 / DIN 11866-A Pipe standard DIN EN ISO 1127 / DIN 11866-B Pipe standard BS 4825-1 / DIN 11866-C						X	X
VC		Container flange at valve inlet								X	

Other connection types such as flange connection according to DIN EN 1092 / ASME B16.5, APV plain / grooved flanges, NA Connect, SMS threaded / tapered connection pieces are available on request.